



Product Specification

SKU	87104	Pack Size	(4X6) 12.6 OZ.	Effective Date	3/3/2025
Product Name	Roland® Hoisin Sauce	Item UPC	041224871045	Supersedes	1/31/2023
		Case GTIN	10041224871042	Effective Batch	P190398
				Reason for Change	Update chemical properties

Nutritional Data, Per Serving

Serving Size for Labeling	1 Tbsp. (18g)
Servings Per Container	About 20
Calories (kcal)/Serving	45
Total Fat (g)/Serving	0.5
Total Fat (%DV)	1
Saturated Fat (g)/Serving	0
Saturated Fat (%DV)	0
Unsaturated Fat (g)/Serving	0
Polyunsaturated Fat (g)/Serving	0
Monounsaturated Fat (g)/Serving	0
Trans Fat (g)/Serving	0
Cholesterol (mg)/Serving	0
Cholesterol (%DV)	0
Sodium (mg)/Serving	420
Sodium (%DV)	18
Total Carbs (g)/Serving	10
Total Carb (%DV)	4
Dietary Fiber (g)/Serving	Less than 1g
Dietary Fiber (%DV)	2
Total Sugar (g)/Serving	8
Added Sugar (g)/Serving	8
Added Sugars (%DV)	15
Protein (g)/Serving	0
Vitamin D (mcg)/Serving	0
Vitamin D (%DV)	0
Calcium (mg)/Serving	0
Calcium (DV%)	0
Iron (mg)/Serving	0.5
Iron (DV%)	2
Potassium (mg)/Serving	20
Potassium (DV%)	0
Vitamin A (mcg)/Serving	0
Vitamin A (%DV)	0
Vitamin C (mg)/Serving	0
Vitamin C (%DV)	0

Nutritional Data, Ingredients & Allergens

Calories (kcal)/100g	250.1
Calories From Fat (kcal)/100g	26.1
Total Fat (g)/100g	2.9
Saturated Fat (g)/100g	0.3
Unsaturated Fat (g)/100g	2.6
Polyunsaturated Fat (g)/100g	1
Monounsaturated Fat (g)/100g	1.6
Trans Fat (g)/100g	0
Cholesterol (mg)/100g	0
Sodium (mg)/100g	2329.3
Total Carbohydrate(g)/100g	54.7
Dietary Fiber (g)/100g	3
Total Sugar (g)100g	45.1
Added Sugar (g)/100g	41.7
Protein (g)/100g	1.3
Vitamin D (mcg)/100g	0
Calcium (mg)/100g	13.6
Iron (mg)/100g	2.7
Potassium (mg)/100g	117.5
Vitamin A (mcg)/100g	
Vitamin C (mg)/100g	
Moisture/Ash (g)/100g	41.1

Ingredient Statement

SUGAR, WATER, FERMENTED SOYBEAN (WATER, SOYBEAN, SALT, WHEAT FLOUR), SALT, MODIFIED TAPIOCA AND CORN STARCH, GARLIC, SESAME PASTE, LEMON, CANE VINEGAR, SPICES (STAR ANISE, CINNAMON, FENNEL, SZECHUAN PEPPER, CLOVE), CARAMEL COLOR (E-150c, CHILI (CHILI, WATER, SALT), XANTHAN GUM (E-415), CITRIC ACID (E-330).

CONTAINS: WHEAT, SOY, SESAME.

Allergen Declaration

Under the guidance of the U.S. FDA Food Allergy Labeling and Consumer Protection Act (FALCPA) and Food Allergy Safety, Treatment, Education, and Research (FASTER) Act Roland Foods, LLC uses a CONTAINS statement in the ingredient statement section of its product specifications to indicate any of the nine major food allergens recognized by the U.S. FDA that are in the product. The MAY CONTAIN statement is used to indicate any of the nine major food allergens that may be in the product due to allergen cross contamination.



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Physical Dimensions

Case Length (in)	17.25
Case Width (in)	11.5
Case Height (in)	5
Case Cube (ft3)	0.57
Case Net Weight (lb)	19.04
Case Gross Weight (lb)	30.11
Pallet Configuration	80 Cases (8X10)
Gross Pallet Weight (lb)	2445.8
DR Weight (Unit Label)	
Net Weight (Unit Label)	12.6 OZ. (360g)
Packaging Tare Weight (g)	203
Shelf Life Days (Unopened)	730
Shelf Life After Opening (Days)	30
Unopened Storage Condition	Ambient (41-95°F)
Opened Storage Condition	Refrigerated (34-40°F)
Ship Condition (Sales)	Ambient; Rotate stock
Packaging Type	Glass/Jar
Count per Unit	
Unit Length (in)	2.63
Unit Width (in)	2.63
Unit Height (in)	4.5
Size/Dimensions of Product	

Label Comments

Refrigerate after opening.
Caramel color is E150c, class III

Production Code: Explanation

PRODUCTION CODE: T0102 - Jan. 2nd, 2019
YEAR: R(2017); S(2018); T(2019); U(2020); V(2021)
Subsequent Years in sequence as letters.
MONTH: 01(Jan); 02(Feb)
Subsequent Months in sequence as two digits.
DAY: 01(First of Month); 02(Second of Month)
Subsequent Days in sequence as two digits.

Bioengineered Labeling

This product does not require BE labeling

Bioengineered Ingredients

None.



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Quality Attributes

		Test	Range	Method
Defects Allowed	0% Foreign Material	1 pH	3.2-3.8	pH Meter
		2 SALT (%)	5.8-6.5	Titration
		3 BRIX (°)	55-60	Refractometer
		4 VISCOSITY	45-50 dpa.s	X
Appearance	Dark Brown, Medium Thick Sauce	5 TOTAL PLATE COUNT	≤10,000 CFU/g	SMA, 35°C for 2 days
Color	Dark Brown	6 YEAST	≤1,000 CFU/g	DRBC, 25°C for 5 days
		7 MOLD	≤1,000 CFU/g	DRBC, 25°C for 5 days
Aroma / Smell	Sweet, Beany	8		
		9		
Flavor / Taste	Sweet Beany Flavor with Moderate Saltiness	10		
Texture/Feel	Pourable, Medium Thick Sauce	11		
		12		
Halal	Not Certified	13		
Vegan	Yes	14		
		15		
Lacto-Ovo-Vegetarian	Yes	16		
		17		
Organic Certifying Body	Not Organic	18		
		19		
Gluten Status	This product contains gluten containing ingredients	20		
Additional Storage Comments				



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Supplier Details

	Supplier	Supplier COO	Supplier Kosher
1	V00002078	MALAYSIA	Not Kosher
2			
3			
4			
5			
6			
7			
8			
9			
10			