



This document is a **Declaration of Compliance** for the product named below, within the meaning of Article 16(1) of Regulation (EC) 1935/2004 on materials and articles intended to come into contact with food.

DECLARATION OF COMPLIANCE	
Business Operator:	Colpac Ltd. Enterprise Way, Maulden Rd, Flitwick, Beds, MK45 5BW
Product:	Kraft rear-loading sandwich pack
Product Type:	White lined chipboard (topside wood free white, reverse Kraft with an emulsion coating applied to the clay coated side), with a PLA window
Product Code:	01ST11WK – W2 – 01MST11K
Declaration of Compliance with	
We state that the above product complies with: • Regulation (EC) No. 1935/2004 on materials and articles to come into contact with food (and amendments to date) • Commission Regulation (EU) No. 10/2011 on plastic materials intended to come into contact with food • Packaging and Packaging Waste Directive 94/62/ EC • The requirements of Regulation 2023/2006/EC (GMP) Colpac is accredited under the BRC Global standard for Packaging and Packaging Materials and is also ISO 9001 accredited. Based on the information given in our Supplier's Declarations of Compliance all additives and monomers present in their materials are listed in the positive lists of Regulation No. 10/2011 and amendments.	
Non-plastic Components	
To the best of our knowledge, based on supplier's declarations, the components consisting of; Indirect Food contact - Water based adhesive – additional information can be provided on request and comply with the above regulations and requirements where applicable. Direct food contact - The paper grades used for the manufacturing of the supplied pack fulfil the requirements of BFR recommendation XXXVI - Low Migration Water based Gloss emulsion approved for direct contact, meets the criteria of all associated regulations with regard to food packaging printing including Swiss Ordinance, EUPIA and GMP EC2023/2006	
Specific Migration Limits (SML)	
PLA Window The film contains substances for which a specific migration limit (SML) is established in Regulation 10/2011, Annex I: Caprolactone CAS 502-44-3 FCM 342: SML 0.05mg/Kg Gloss Emulsion	

PM Ref No.	Cas No.	Chemical Name	Restriction (SML, Qm)	Restriction may be exceeded in the printed food packaging according to a worst-case calculation solely due to the contents present in the ink layer (6) (Y / N)
11500	000103-11-7	2-Ethylhexylacrylate	0.05mg/kg	N
21130	000080-62-6	Methylmethacrylate	6mg/kg	N
22210	0000098-83-9	Alpha-Methylstyrene	0.05mg/kg	N
10690	000079-10-7	Acrylic Acid	6mg/kg	N
91530	000577-11-7	Sodium dioctyl sulfosuccinate	5mg/kg	N
77708	069013-19-0	Polyethyleneglycol ethers C8-C22 alcohols	1.8mg/kg	N
80077	068441-17-8	Polyethylene waxes, oxidized	60mg/kg	N
17050	000104-76-7	2- Ethylhexanol	30mg/kg	N
66755	002682-20-4	2-Methyl-4-isothiazol-3-on	0.05mg/kg	N
37520	002634-33-5	1,2-Benzisothiazol-2(2H)-on	0.05mg/kg	N

Overall Migration Limits (OML's)

PLA WINDOW

On the basis of the declaration of our supplier, the overall migration tests have been performed on representative samples according to EN 1186-1, 4 AND 5 with the following results. The overall migration limit 10mg/dm² stipulated in the Commission Regulation (EU) 10/2011 is not exceeded.

Simulant	Contact Time	Temperature	Results (mg/dm ²)
3% Acetic Acid	10 days	40 °C	<1
10% Ethanol	10 days	40 °C	<1
Olive Oil	10 days	40 °C	<2

Gloss Emulsion

Simulant	Contact Time	Temperature	Results (mg/dm ²)
Tenax	10 days	40 °C	<2

Dual use Additives

PLA Window

Lactic acid E270

Use of the Food Contact Material

The product(s) fulfils the requirements of Regulation (EU) No 10/2011 regarding the contact with fatty, non-fatty and dry foodstuffs. Packaging is suitable for same day consumption (up to 24 hours) stored in refrigerated conditions <20C.

(Y) Indicates the material will withstand the process/temperature

(N) Indicates the material will not withstand the process / temperature

Blast Frozen	Freezer	Fridge chilled	Room temp	Heated Display	Microwave	Oven
N	N	Y	<20	N	N	N

For direct contact with dry, non-fatty and fatty foodstuffs

The food contact surfaces fall within the overall migration limit of 10mg/dm² as set out in 10/2011

Signed on behalf of Colpac:



Frances Dickman

Position;
Compliance Manager

Date: 16/08/22

Disclaimer

This Declaration of Compliance describes the status of the product(s) and its suitability for intended use. The user of this product(s) is responsible for ensuring that the finished food packaging complies with applicable migration limits in the food itself under actual conditions of use and for verifying possible interactions of the product(s) or its components with the foodstuffs (e.g. modification of odour, taste, consistency, migration etc.) prior to use. This certificate is reviewed every two years or when changes to the product or the relevant Regulations occur.